

## High-Precision Low-TCR Alloy Current Sensing Resistors

■ MSRPF4026 series ( 4 terminal ) AEC-Q200 Compliant

## Features

- The MSRPF4026 series is based on precision resistive alloy and welded with vacuum electron beam welding equipment to ensure its characteristics and reliability.
- Precision machining and uniform welding provide a minimum tolerance of  $\pm 0.5\%$  without trimming.
- TCR of MSRPF4026 series within the temperature range of  $+20^{\circ}\text{C}$  to  $+120^{\circ}\text{C}$  is  $\leq \pm 75\text{ppm}/^{\circ}\text{C}$  ( $1\text{m}\Omega \sim 2\text{m}\Omega$ ) and  $\pm 50\text{ppm}/^{\circ}\text{C}$  ( $3\text{m}\Omega \sim 5\text{m}\Omega$ ).
- The "Trimming-free" technology avoids current loss and is free of hot spots.
- The thermoelectric power is extremely low and thermal fluctuations are minimized.

## Applications

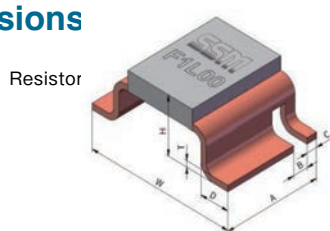
- Automotive Electronic
- Precision Power Supply
- Instrumentation
- Medical Equipment



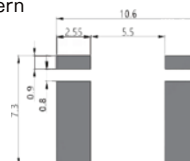
## ◆ Electrical Specification

| Series    | Size inch.<br>(mm) | Resistance<br>Value | Power | Max.<br>Current | Operating<br>Temperature | TCR<br>(20°C/R <sub>ref</sub> ) | Torelance                   | Thermal<br>Resistance | PKG.       |  |
|-----------|--------------------|---------------------|-------|-----------------|--------------------------|---------------------------------|-----------------------------|-----------------------|------------|--|
| MSRPF4026 | 4026<br>(10166)    | 1 mΩ                | 7 W   | 83 A            | -55°C~170°C              | ±75 ppm/°C                      | ± 0.5 %<br>±1.0 %<br>±5.0 % | 8.6 °C/W              | 1,200 pcs. |  |
|           |                    | 1.3 mΩ              | 7 W   | 73 A            |                          |                                 |                             | 10.0 °C/W             |            |  |
|           |                    | 2 mΩ                | 6 W   | 54 A            |                          |                                 |                             | 17.6 °C/W             |            |  |
|           |                    | 3 mΩ                | 5 W   | 40 A            |                          | ±50 ppm/°C                      |                             | 25.3 °C/W             |            |  |
|           |                    | 4 mΩ                | 4 W   | 31 A            |                          |                                 |                             | 32.1 °C/W             |            |  |
|           |                    | 5 mΩ                | 3 W   | 24 A            |                          |                                 |                             | 39.7 °C/W             |            |  |

## ◆ Dimensions



Land Pattern



Not following the recommended land pattern design can seriously affect the temperature coefficient measurement results and current sensing accuracy!

| Series    | Size inch.<br>(mm) | Resistance<br>Value | Unit:mm       |                |                |               |               |               |               |
|-----------|--------------------|---------------------|---------------|----------------|----------------|---------------|---------------|---------------|---------------|
|           |                    |                     | T             | H              | W              | A             | B             | C             | D             |
| MSRPF4026 | 4026<br>(10166)    | 1 m $\Omega$        | $0.4 \pm 0.2$ | $3.75 \pm 0.5$ | $10.1 \pm 0.3$ | $6.6 \pm 0.3$ | $1.0 \pm 0.3$ | $0.7 \pm 0.3$ | $2.0 \pm 0.3$ |
|           |                    | 1.3 m $\Omega$      | $0.4 \pm 0.2$ | $3.5 \pm 0.5$  | $10.1 \pm 0.3$ | $6.6 \pm 0.3$ | $1.0 \pm 0.3$ | $0.7 \pm 0.3$ | $2.0 \pm 0.3$ |
|           |                    | 2 m $\Omega$        | $0.4 \pm 0.2$ | $2.98 \pm 0.5$ | $10.1 \pm 0.3$ | $6.6 \pm 0.3$ | $1.0 \pm 0.3$ | $0.7 \pm 0.3$ | $2.0 \pm 0.3$ |
|           |                    | 3 m $\Omega$        | $0.4 \pm 0.2$ | $2.85 \pm 0.5$ | $10.1 \pm 0.3$ | $6.6 \pm 0.3$ | $1.0 \pm 0.3$ | $0.7 \pm 0.3$ | $2.0 \pm 0.3$ |
|           |                    | 4 m $\Omega$        | $0.4 \pm 0.2$ | $2.85 \pm 0.5$ | $10.1 \pm 0.3$ | $6.6 \pm 0.3$ | $1.0 \pm 0.3$ | $0.7 \pm 0.3$ | $2.0 \pm 0.3$ |
|           |                    | 5 m $\Omega$        | $0.4 \pm 0.2$ | $2.85 \pm 0.5$ | $10.1 \pm 0.3$ | $6.6 \pm 0.3$ | $1.0 \pm 0.3$ | $0.7 \pm 0.3$ | $2.0 \pm 0.3$ |

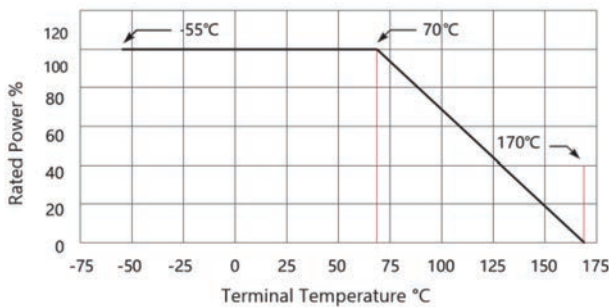
## ◆ Part Number information

|                      |   |   |   |   |                    |   |   |   |                                                                                    |   |                                                                                                                                          |   |   |   |                                                |   |                        |   |   |
|----------------------|---|---|---|---|--------------------|---|---|---|------------------------------------------------------------------------------------|---|------------------------------------------------------------------------------------------------------------------------------------------|---|---|---|------------------------------------------------|---|------------------------|---|---|
| M                    | S | R | P | F | 4                  | 0 | 2 | 6 | A                                                                                  | - | 2                                                                                                                                        | L | 0 | 0 | -                                              | F | 1                      | P | 2 |
| Series<br>(5 digits) |   |   |   |   | Size<br>(4 digits) |   |   |   | TCR<br>(1 digits)                                                                  |   | Resistance<br>(4 digits)                                                                                                                 |   |   |   | Tolerance<br>(1 digits)                        |   | Quantity<br>(3 digits) |   |   |
| MSRPF                |   |   |   |   | 4026               |   |   |   | A: $\pm 75\text{ ppm}/^{\circ}\text{C}$<br>Q: $\pm 50\text{ ppm}/^{\circ}\text{C}$ |   | 1L00 = 1 m $\Omega$<br>1L30 = 1.3 m $\Omega$<br>2L00 = 2 m $\Omega$<br>3L00 = 3 m $\Omega$<br>4L00 = 4 m $\Omega$<br>5L00 = 5 m $\Omega$ |   |   |   | D: $\pm 0.5\%$<br>F: $\pm 1\%$<br>J: $\pm 5\%$ |   | 1P2 = 1,200 pcs.       |   |   |

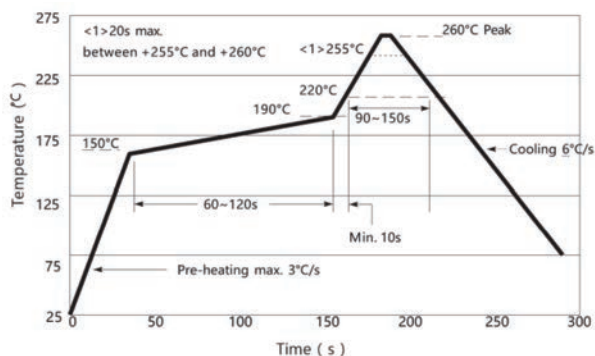
## ◆ Performance

| Test                      | Test Method                                                                                                                     | Standards                                  | Typical                                                                                                                                                                      | Max.                      |
|---------------------------|---------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|
| High Temperature Storage  | 1000h@+170°C, unpowered                                                                                                         | AEC-Q200 TEST 3<br>MIL-STD-202 Method 108  | $\Delta R \leq \pm 0.5\%$                                                                                                                                                    | $\Delta R \leq \pm 1.0\%$ |
| Thermal Shock             | -55°C, 15min~ambient temperature < 20s~+155°C, 15min, 1000 cycles                                                               | AEC-Q200 TEST 16<br>MIL-STD-202 Method 107 | $\Delta R \leq \pm 0.2\%$                                                                                                                                                    | $\Delta R \leq \pm 0.5\%$ |
| Bias Humidity             | +85°C, 85%RH, powered no less than 10% rated power for 1000h                                                                    | AEC-Q200 TEST 7<br>MIL-STD-202 Method 103  | $\Delta R \leq \pm 0.2\%$                                                                                                                                                    | $\Delta R \leq \pm 0.5\%$ |
| Load Life                 | 2000h @ +70°C, rated power, 90min on, 30min off<br>+70°C refers to terminal temperature                                         | AEC-Q200 TEST 8<br>MIL-STD-202 Method 108  | $\Delta R \leq \pm 0.5\%$                                                                                                                                                    | $\Delta R \leq \pm 1.0\%$ |
| Resistance to Solvent     | Immerse in solvent for 3 min and wipe 10 times.<br>Three cycles of three solvents.<br>Dry at ambient temperature after cleaning | AEC-Q200 TEST 12<br>MIL-STD-202 Method 215 | Clear marking.<br>No visible damage                                                                                                                                          |                           |
| Mechanical Shock          | Half Sine Wave, peak acceleration 100g's, pulse duration 6ms,<br>3 times in each of six directions, on three different axes     | AEC-Q200 TEST 13<br>MIL-STD-202 Method 213 | $\Delta R \leq \pm 0.05\%$                                                                                                                                                   | $\Delta R \leq \pm 0.2\%$ |
| Vibration                 | 10-2KHz, 5g's, 20min/cycle, 12 cycles in each directions of X Y Z                                                               | AEC-Q200 TEST 14<br>MIL-STD-202 Method 204 | $\Delta R \leq \pm 0.05\%$                                                                                                                                                   | $\Delta R \leq \pm 0.2\%$ |
| Resistance to Solder Heat | +260°C constant temperature heating station for 10s                                                                             | AEC-Q200 TEST 15<br>MIL-STD-202 Method 210 | $\Delta R \leq \pm 0.2\%$                                                                                                                                                    | $\Delta R \leq \pm 0.5\%$ |
| Solderability             | +245°C tin bath for 3s                                                                                                          | AEC-Q200 TEST 18<br>IEC 60115-1 4.17       | No visible damage.<br>95% minimum coverage                                                                                                                                   |                           |
| TCR                       | +20°C and +120°C, +20°C Ref.                                                                                                    | AEC-Q200 TEST 19<br>IEC 60115-1 4.8        | Refer to tested curve,<br>Max. value $\leq \pm 75\text{ppm}/^\circ\text{C}$ (1m $\Omega$ ~2m $\Omega$ )<br>and $\pm 50\text{ppm}/^\circ\text{C}$ (3m $\Omega$ ~5m $\Omega$ ) |                           |
| Substrate Bending         | 2mm. Duration: 60s.                                                                                                             | AEC-Q200 TEST 21<br>AEC-Q200-005           | $\Delta R \leq \pm 0.1\%$                                                                                                                                                    | $\Delta R \leq \pm 0.5\%$ |
| Short Time Overload       | 5x rated power, 5s                                                                                                              | IEC 60115-1 4.13                           | $\Delta R \leq \pm 0.1\%$                                                                                                                                                    | $\Delta R \leq \pm 0.5\%$ |
| Low Temperature Storage   | -55°C for 96h, unpowered                                                                                                        | IEC 60068-2-1                              | $\Delta R = 0$                                                                                                                                                               | $\Delta R \leq \pm 0.1\%$ |
| Moisture Resistance       | Apply T=24 h/cycle, zero power, method 7a and 7b are not required                                                               | MIL-STD-202 Method 106                     | $\Delta R = 0$                                                                                                                                                               | $\Delta R \leq \pm 0.2\%$ |

## ◆ Derating Curve

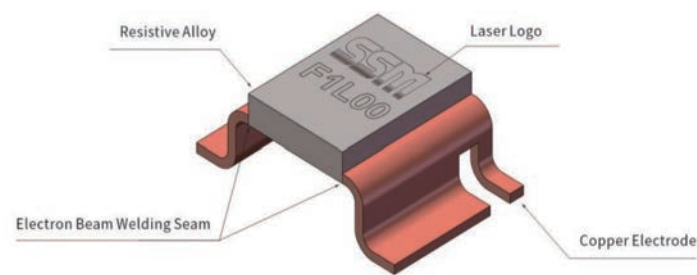


## ◆ Reflow Soldering Profile



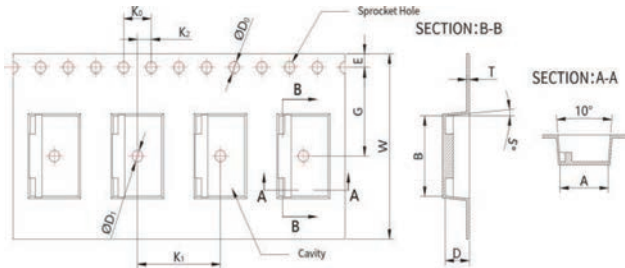
Resistor Surface Temperature:  
 Pre-Heat: +150°C+190°C, 60~120sec.  
 Reflow: Above +220°C, 90~150sec.  
 Applicable Solder Composition: Sn-Ag-Cu

◆Construction & Marking



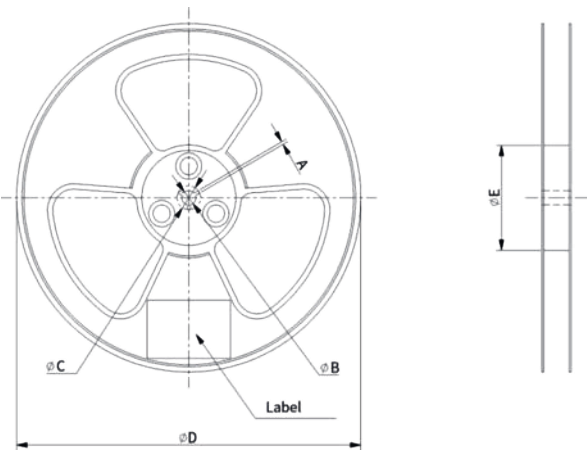
SSM:Brand  
F:Tolerance  
1L00:Resistance

◆Tape Specification



| Series        | Size inch<br>(mm) | Resistance<br>Value | Unit:mm |          |         |         |         |          |          |          |          |          |         |          |
|---------------|-------------------|---------------------|---------|----------|---------|---------|---------|----------|----------|----------|----------|----------|---------|----------|
|               |                   |                     | A       | B        | φD0     | φD1     | K0      | K1       | K2       | E        | G        | W        | D       | T        |
| MSRPF<br>4026 | 4026<br>(10166)   | 1 mΩ                | 7.0±0.1 | 10.5±0.1 | 1.5±0.1 | 1.5±0.1 | 4.0±0.1 | 12.0±0.1 | 2.00±0.1 | 1.75±0.1 | 11.5±0.1 | 24.0±0.3 | 4.2±0.1 | 0.4±0.05 |
|               |                   | 1.3 mΩ              | 7.0±0.1 | 10.5±0.1 | 1.5±0.1 | 1.5±0.1 | 4.0±0.1 | 12.0±0.1 | 2.00±0.1 | 1.75±0.1 | 11.5±0.1 | 24.0±0.3 | 4.2±0.1 | 0.4±0.05 |
|               |                   | 2 mΩ                | 7.0±0.1 | 10.5±0.1 | 1.5±0.1 | 1.5±0.1 | 4.0±0.1 | 12.0±0.1 | 2.00±0.1 | 1.75±0.1 | 11.5±0.1 | 24.0±0.3 | 3.5±0.1 | 0.4±0.05 |
|               |                   | 3 mΩ                | 7.0±0.1 | 10.5±0.1 | 1.5±0.1 | 1.5±0.1 | 4.0±0.1 | 12.0±0.1 | 2.00±0.1 | 1.75±0.1 | 11.5±0.1 | 24.0±0.3 | 3.5±0.1 | 0.4±0.05 |
|               |                   | 4 mΩ                | 7.0±0.1 | 10.5±0.1 | 1.5±0.1 | 1.5±0.1 | 4.0±0.1 | 12.0±0.1 | 2.00±0.1 | 1.75±0.1 | 11.5±0.1 | 24.0±0.3 | 3.5±0.1 | 0.4±0.05 |
|               |                   | 5 mΩ                | 7.0±0.1 | 10.5±0.1 | 1.5±0.1 | 1.5±0.1 | 4.0±0.1 | 12.0±0.1 | 2.00±0.1 | 1.75±0.1 | 11.5±0.1 | 24.0±0.3 | 3.5±0.1 | 0.4±0.05 |

◆Reel Specification



| Series        | Unit:mm            |          |               |           |       |       |
|---------------|--------------------|----------|---------------|-----------|-------|-------|
|               | Size inch.<br>(mm) | A        | φB            | φC        | φD    | φE    |
| MSRPF<br>4026 | 4026<br>(10166)    | 1.5 Min. | 13.0+0.5/-0.2 | 20.2 Min. | 330±2 | 100±2 |